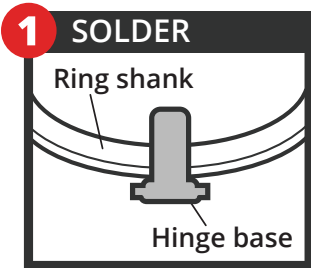


# The Flip Guard

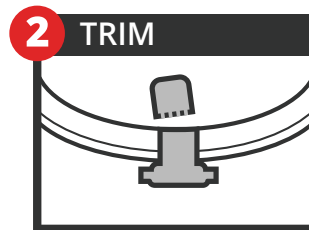
## Adjustable ring sizer

### Assembly instructions

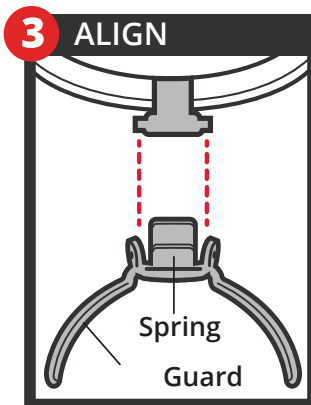
Size ring to fit comfortably over knuckle.  
When first installed, Flip Guard reduces ring by 2 sizes.



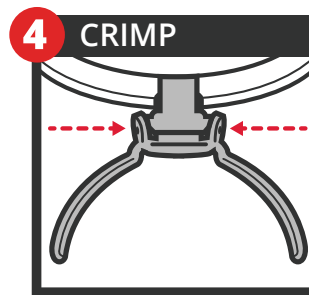
Using a low-temperature solder, solder T-shaped Hinge Base to inside of shank. T-end should extend past shank edge by 1.4 mm minimum.



Trim excess Hinge Base flush with shank width.



Align holes in flanges of the Guard to Hinge Base tabs making sure Spring is pressing against the Hinge Base.



Crimp flanges with pliers to secure Guard to Hinge Base. When Flip Guard assembly is complete, wings of Guard may be adjusted slightly larger or smaller.



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